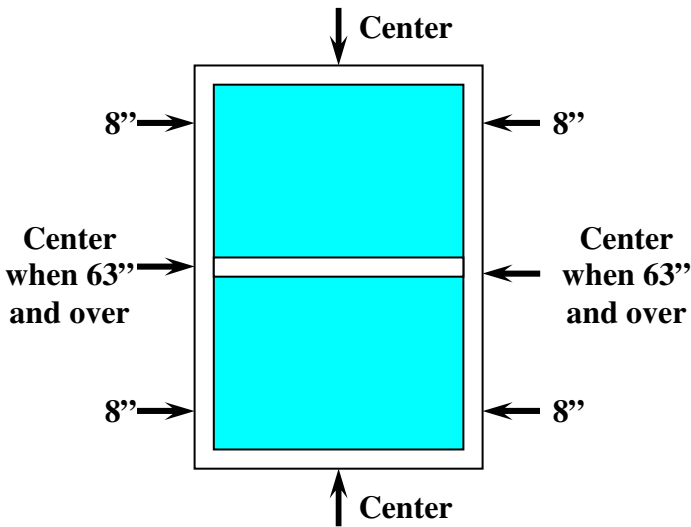


Frame Processing:

Anchor Brackets Installation Guide

Vertical Single Unit



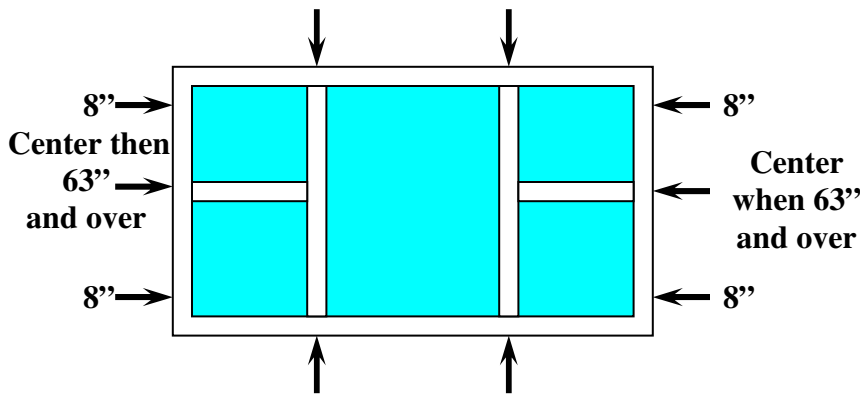
Height (both sides)

- 62 15/16" (1599mm) or less 2 anchor brackets, one 8" from the top, second 8" from the bottom
- 63" (1600mm) or over adds one anchor bracket in the center

Width (top and bottom)

- 1 anchor bracket in center of window

Multiple Units



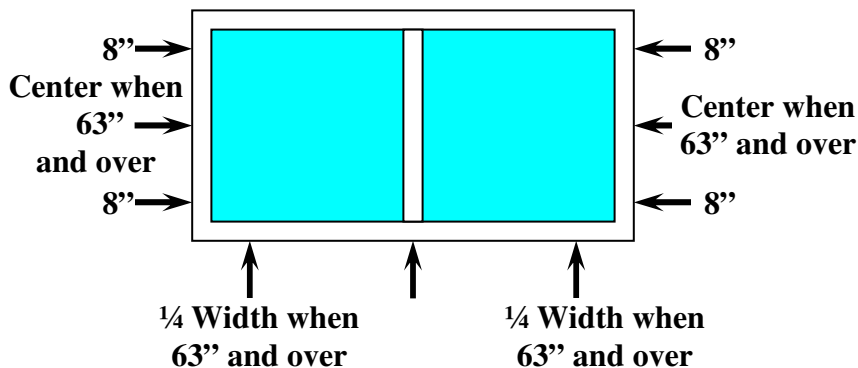
Height (both sides)

- 62 15/16" (1599mm) or less 2 anchor brackets, one 8" from the top, second 8" from the bottom
- 63" (1600mm) or over adds one anchor bracket in the center

Width (top and bottom)

- 1 anchor bracket in center of each mullion

Horizontal Units



Height (both sides)

- 62 15/16" (1599mm) or less 2 anchor brackets, one 8" from the top, second 8" from the bottom
- 63" (1600mm) or over adds one anchor bracket in the center

Width (bottom)

- 62 15/16" (1599mm) or less, 1 anchor bracket in the center
- 63" (1600mm) or over, add two anchor brackets, each will be at 1/4 the dimension of the overall width