

## Installation Guide

- 1 Remove Shipping Blocks.
- 2 Make sure the window is closed and locked.
- 3 All Windows must have RSO protected with an impermeable water barrier along the bottom and six inches up the sides or a sill pan. Please refer to CAN/CSA A440.4 - Window, Door and Skylight Installation.
- 4 Using a high quality caulking, caulk the top and sides of the opening. On the bottom sill it is recommended to use formable flashing.
- 5 PVC window frames have flexibility. Take precautions to ensure they are absolutely straight during installation.
- 6 Make sure window is plumb and square before fastening to the studs.
- 7 If fastening with anchor brackets, attach one bracket per side using screws. Before continuing, check for squareness and plumbness. Then proceed with the shimming process. (If using the nail fin to fasten also use one of the two recommended methods - Anchor brackets or Predrill).  
**Use nail fin temporarily to hold in place**
- 8 Check the operation of the window before continuing with the installation of the anchor brackets.
  - a. Alternative method: Screw directly through the window frame (and shims) into studs using the predrill holes provided upon request. Jamb covers or glass stops may need to be removed to gain access to proper predrill locations.
  - b. Apply fiberglass insulation or low expansion foam between the window and the opening. (Do not Overfill) Excessive foam type insulation may cause bowing. **Secure window using anchor brackets or predrill method.**

Installation is now complete

\* Proper installation is critical to ensure that the window operates properly. Improper installation may cause air leakage, water leakage or stress on the hardware or PVC. Warranty is dependent on proper installation.

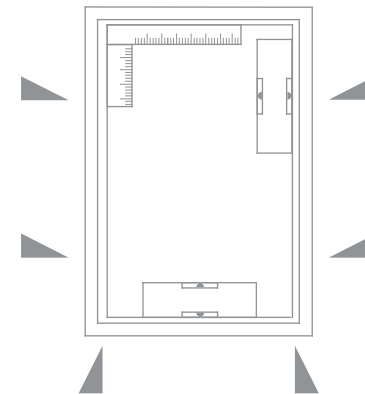
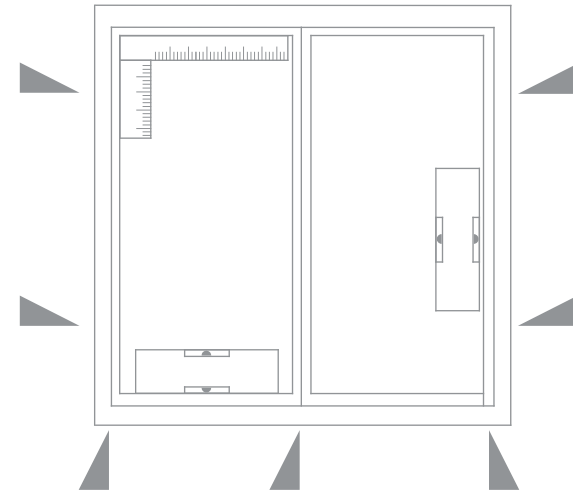
NOTE: When installing double or triple units where the sill is not level, shim the sill directly under T-mullion or mullion areas. It is important that this shim is not to be removed.

### Window Care and Maintenance Guide

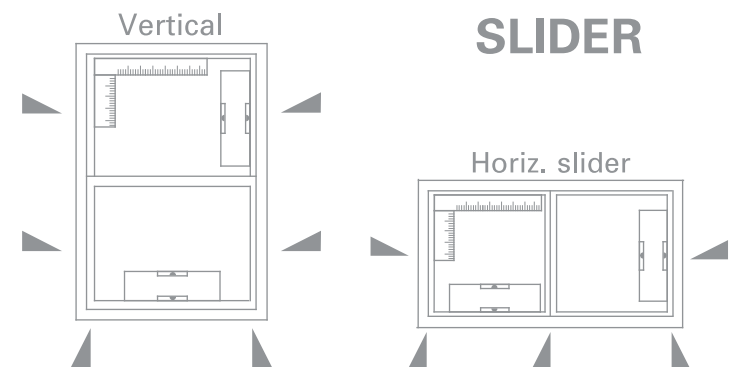
- **Caring for Glass:**
  - Use normal household glass cleaner.
- **Caring for Vinyl Surfaces:**
  - Vinyl is easy to clean and requires only diluted dish detergent to clean and retain its shine. Dust and pollution dirt are normal and easily cleaned. Do not use abrasive cleaners, solvents or stripping compounds. For tough marks or dirt, try non-abrasive kitchen cleaning creams or automobile vinyl cleaners.
- **Caring for Moving Parts:**
  - Regularly clean accumulated dust, sand, leaves and dirt from all recesses and guides. In spring and fall lubricate all moving part contact points with a light spray of silicone lubricant. Do not loosen or disassemble any parts.
- **All exterior seals must be maintained including the following:**
  - Door and window weather-stripping
  - Caulk joints

\*Always be careful to protect your skin, eyes and face when using strong Cleaners.

## CASEMENT



## SINGLE HUNG, DOUBLE HUNG, SLIDER



Make sure to square, level and shim at all areas designated.



49 EAST MAIN STREET  
PORT ELGIN, NB  
E4M 2X9



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